# **Muffler Instructions for Keep The Heat Air System**



### **Materials needed:**

- 1. **4" x 1" Armacell pipe insulation**. The pipe insulation comes in 6' lengths. Cut it to 18". You will need to put the mufflers on ALL of the air drops in order to see a noise reduction.
- 2. Black Tile Tape

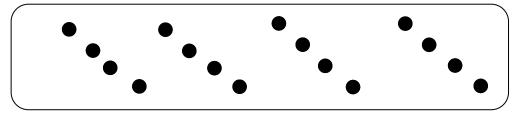
### 1. Tools needed:

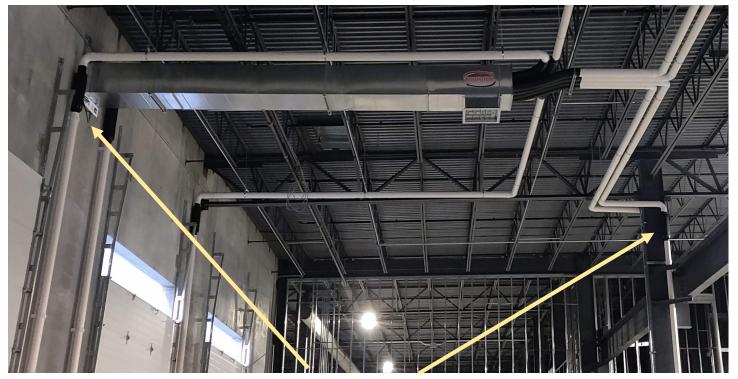
- 2. Drill
- 3. 1/2" Spade bit
- 4. Utility knife
- 5. Saw –z-All

#### **Instructions:**

- 1. Cut PVC pipe into 28" sections, cut off coupler end of PVC
- 2. Mark a 18" section on the PVC where the muffler will be located.
- 3. **Drill Holes.** Using drill and spade bit, drill 1/2"holes around the entire circumference of the pipe. Drill ~24~ holes in the pipe.
- **4. Wrap insulation around pipe**, making sure to cover all holes.
- 5. Wrap black tile tape around ends of insulation. Both ends must be taped.
- 6. Mufflers can go anywhere in the line, but it is best to keep them near the ceiling.

## Hole pattern





**MUFFLERS** 

